

## Other Oil Additive Package

# T6008 High Strength Alloy Steel Cutting Oil Additive Package

## Product Introduction

T6008 is a kind of additive package developed for highly difficult high strength metal working oil. It is suitable for blending various metal cutting oil. Widely used in high strength alloy steel, carbon steel, copper alloy and other metal working process.

## Reference Dosage

End Product	Recommend Dosage
Carbon Steel, Copper Alloy Metal Working Oil and Alloy Steel Extreme Pressure Honing Oil	4-8%
High Strength Alloy Steel Deep Hole Drilling, Tapping and Cutting Process Oil	10-25%

## Specification

Item	Typical Value	Test Method
Appearance	Red Brown Transparent Liquid	Visual Inspection
Flash Point (COC), °C	≥ 120	GB/T3536,ASTM D92
Kinematic Viscosity 40°C, mm <sup>2</sup> /s	Report	GB/T265,ASTM D445
Sulfur, m%	3.0-6.0	GB/T17476,ASTM D5185
Water, m%	≤ 0.03	GB/T260,ASTM D95